Tier II Qualified Facility SPCC Plan

This template constitutes the SPCC Plan for the facility, when completed and signed by the owner or operator of a facility that meets the applicability criteria in §112.3(g)(2). This plan addresses the requirements of 40 CFR part 112. Maintain a complete copy of the Plan at the facility if the facility is normally attended at least four hours per day, or for a facility attended fewer than four hours per day, at the nearest field office. When making operational changes at a facility that are necessary to comply with the rule requirements, the owner/operator should follow state and local requirements (such as for permitting, design and construction) and obtain professional assistance, as appropriate.

Facility Description			
Facility Name			
Facility Address			
City		Q+-+-	
County		Telephone Number	
Owner or Operator Name			
Owner or Operator Address			
City		State	Zip
County		Telephone Number	
I. Self-Certification States	nent {§112.6(b)(1)}		
The owner or operator of a faccomply with the SPCC require	-	h of the following is true in ord	der to utilize this template to
I,	,	certify that t	he following is accurate:

- 1. I am familiar with the applicable requirements of 40 CFR part 112;
- 2. I have visited and examined the facility;
- 3. This plan was prepared in accordance with accepted and sound industry practices and standards;
- 4. Procedures for required inspections and testing have been established in accordance with industry inspection and testing standards or recommended practices;
- 5. I will fully implement the plan;
- 6. This facility meets the following qualification criteria {under §112.3(g)(2)};
 - a. The aggregate aboveground oil storage capacity of the facility is 10,000 U.S. gallons or less; or is an onshore oil production facility with no more than two producing wells per single tank battery, each of which produce ten barrels or less of crude oil per well per day if the facility has an injection well; or, is an onshore oil production facility with no more than four producing wells per single tank battery, each of which produce ten barrels or less of crude oil per well per day and with no injection wells at the facility; and
 - b. The facility has had no single discharge as described in §112.1(b) exceeding 1,000 U.S. gallons and no two discharges that as described in §112.1(b) each exceeding 42 U.S. gallons within any twelve month period in the three years prior to an SPCC Plan self-certification date, or since becoming subject to 40 CFR part 112 if the facility has been in operation for less than three years (not including oil discharges as described in §112.1(b) that are the result of natural disasters, acts of war, or terrorism).
- 7. This Plan and individual(s) responsible for implementing this Plan have the full approval of management and I have committed the necessary resources to fully implement this Plan.

I also understand my other obligations relating to the storage of oil at this facility, including, among others;

- 1. To report a discharge to navigable waters or adjoining shorelines to the appropriate authorities. Notification information is included in the Plan:
- 2. To review and amend this Plan whenever there is a material change at the facility that affects the potential for an oil discharge, and at least once every five years. Reviews and amendments are recorded in an attached log [See Five year Review Log and Technical Amendment Log in Attachments 1.1 and 1.2];
- 3. Optional use of a contingency plan. A contingency plan:
 - a. May be used in lieu of secondary containment for qualified oil-filled operational equipment, in accordance with the requirements under §112.7(k), and;
 - b. Must be prepared for flowlines and/or intra-facility gathering lines which do not have secondary containment at an oil production facility, **and**;
 - c. Must include an established and documented inspection or monitoring program; must follow the provisions of 40 CFR part 109; and must include a written commitment of manpower, equipment and materials to expeditiously remove any quantity of oil discharged that may be harmful. If applicable, a copy of the contingency plan and any additional documentation will be attached to this Plan as Attachment 2.

I certify that I have satisfied the requirements to prepare and implement a Plan under §112.3 and all of the requirements under §112.6(b). I certify that the information contained in this Plan is true.				
Signature	Date			
Name	Title			

II. Record of Plan Review, Technical Amendments, Applicable Requirements and Professional Engineer Certifications {§ 112.6(b)}

Five Year Review {§112.5(a)}

Complete a review and evaluation of this SPCC Plan at least once every five years. As a result of the review, amend this SPCC Plan within six months to include more effective prevention and control measures for the facility, if applicable. Implement any amendment as soon as possible, but no later than six months following the Plan amendment. Document completion of the review and evaluation, and complete the Five Year Review Log in Attachment 1.1. If the facility no longer meets the Tier II qualified facility eligibility, the owner or operator must complete a full PE certified Plan. {§112.5(d)}

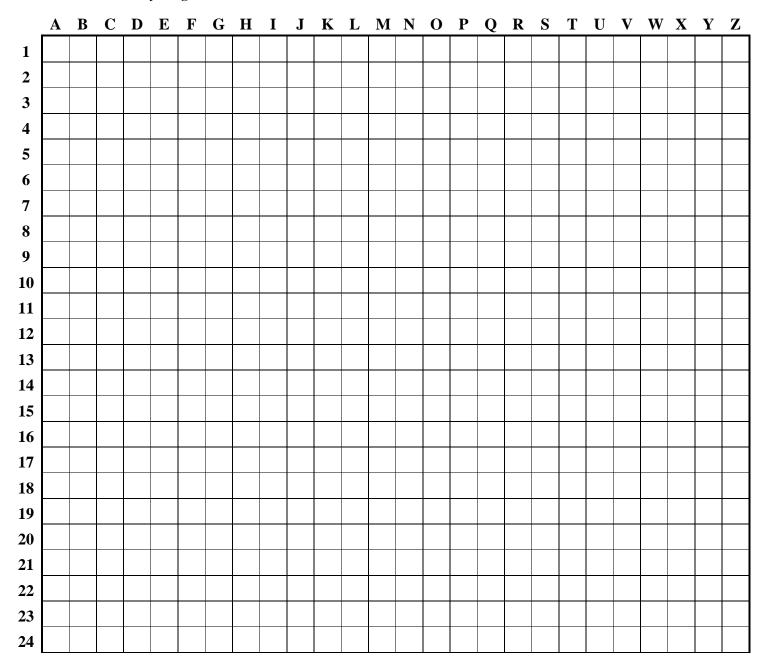
Table G-1	
This SPCC Plan will be amended when there is a change in the facility design, construction, operation or maintenance that materially affects the potential for discharge to navigable waters or adjoining shorelines. Examples include adding or removing containers, reconstruction, replacement, or installation of piping systems, changes to secondary containment systems, changes in product stored at the facility, or revisions to standard operating procedures.	
You must certify any technical amendments to your Plan when there is a change in the facility design, construction, operation or maintenance that affects its potential for a discharge {§112.5(a) and §112.6(b)(2)} [See Technical Amendment Log in Attachment 1.2]	
If a Professional Engineer certified a portion of your Plan and technical amendments are made that affect your Plan, you must have the amended provisions of your Plan re-certified by a Professional Engineer. { §112.6(b)(2)(i)}	
Alternate methods which provide environmental equivalence are reviewed and certified in writing by a Professional Engineer. {\$112.6(b)(3)(i)}	
Any determinations that secondary containment is impracticable and provisions in lieu of secondary containment have been reviewed and certified in writing by a Professional Engineer. {\\$112.6(b)(3)(ii)}	

III. Plan Requirements

1. Facility Layout {§112.7(a)(3)}:

Table G-2.1 Facility Layout Description
Describe in your Plan the physical layout of the facility and include a facility diagram, which must mark the location and contents of each fixed oil storage container and the storage area where mobile or portable containers are located. The facility diagram must identify the location of and mark as "exempt" underground tanks that are otherwise exempted from the requirements of this part under §112.1(d)(4), and produced water containers and any associated piping and appurtenances downstream from the container, that are otherwise exempted from the requirements of this part under §112.1(d)(12). The facility diagram must also include all transfer stations and connecting pipes, including intra-facility gathering lines that are otherwise exempted from the requirements of this part under §112.1(d)(11).
Part A – Description:

Part B – Facility Diagram



2. Oil Storage Containers {§112.7(a)(3)(i)}:

	G-2.2 Oil Storage Containers and Capacities		
This table includes a complete list of	fall oil storage containers (aboveground containers and completely		
buried tanks ²) with capacity of 55 U.S. gallons or more, unless otherwise exempt from the rule. For			
mobile/portable containers, an estimate number of containers, types of oil, and anticipated capacities are			
provided.	•		
Oil Storage Container	Type of Oil Shell Capacity	•	
{Indicate whether aboveground (A) or	(gallons)		
completely buried (B)}	(guirono)		
•	Total Aboveground Storage Capacity* gallon	S	
Tota	al Completely Buried Storage Capacity gallon	c	
<u> </u>			
	<u> </u>		
	Facility Total Oil Storage Capacitygallon	s	
	<u> </u>	s	
3 Secondary Containment and Oi	Facility Total Oil Storage Capacitygallon * Counts toward qualified facility applicability	S y threshold	
3. Secondary Containment and Oi	Facility Total Oil Storage Capacitygallon * Counts toward qualified facility applicability Il Spill Control {§112.7(c) and §112.9(c)(2) and 112.7(a)(3)(ii) &	S y threshold	
	Facility Total Oil Storage Capacitygallon * Counts toward qualified facility applicability Il Spill Control {§112.7(c) and §112.9(c)(2) and 112.7(a)(3)(ii) & Table G-3 Oil Spill Control	S y threshold	
Appropriate secondary containment a	Facility Total Oil Storage Capacity * Counts toward qualified facility applicability Il Spill Control {§112.7(c) and §112.9(c)(2) and 112.7(a)(3)(ii) & Table G-3 Oil Spill Control and/or diversionary structures or equipment ³ is provided for all oil	S y threshold	
Appropriate secondary containment a	Facility Total Oil Storage Capacitygallon * Counts toward qualified facility applicability Il Spill Control {§112.7(c) and §112.9(c)(2) and 112.7(a)(3)(ii) & Table G-3 Oil Spill Control	S y threshold	
Appropriate secondary containment a handling containers, equipment, and	Facility Total Oil Storage Capacity * Counts toward qualified facility applicability Il Spill Control {§112.7(c) and §112.9(c)(2) and 112.7(a)(3)(ii) & Table G-3 Oil Spill Control and/or diversionary structures or equipment ³ is provided for all oil	S y threshold	
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Appropriate secondary containment a handling containers, equipment, and adjoining shorelines. The entire secondary containing oil and is constructed so the or pipe, will not escape the containment Discharge prevention measures income	Facility Total Oil Storage Capacity * Counts toward qualified facility applicability * Counts toward qualified facility applicability * Countrol {§112.7(c) and §112.9(c)(2) and 112.7(a)(3)(ii) & Table G-3 Oil Spill Control and/or diversionary structures or equipment ³ is provided for all oil d transfer areas to prevent a discharge to navigable waters or ondary containment system, including walls and floor, is-capable of nat any discharge from a primary containment system, such as a tank ent system before cleanup occurs. cluding procedures for routine handling of products (loading,	S y thresholo	
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¹ Aboveground storage containers that must be included when calculating total facility oil storage include: tanks and mobile or portable containers; oil-filled operational equipment (e.g. transformers); other oil-filled equipment, such as flow-through process equipment. Exempt containers that are not included in the capacity calculation include: any container with a storage capacity less than 55 gallons of oil; containers used exclusively for wastewater treatment; permanently closed containers; motive power containers; hot-mix asphalt containers; heating oil containers used solely at a single family residence; and pesticide application equipment or related mix containers.

equipment or related mix containers.

² Although the criteria to determine eligibility for qualified facilities focuses on the aboveground oil storage containers at the facility, the completely buried tanks at a qualified facility are still subject to the rule requirements and must be addressed in the template; however, they are not counted toward the qualified facility applicability threshold.

³ Use one of the following methods of secondary containment or its equivalent: (1) Dikes, berms, or retaining walls sufficiently impervious to contain oil; (2) curbing; (3) Culverting, gutters, or other drainage systems; (4) Weirs, booms, or other barriers; (5) spill diversion ponds; (6) retention ponds; (7) sorbent materials.

Table G-4 below identifies the tanks and containers at the facility with the potential for an oil discharge; the mode of failure; the flow direction and potential quantity of the discharge; and the secondary containment method and containment capacity that is provided.

Table G-4.1 Containers with Potential for an Oil Discharge					
Area	Type of Failure (discharge scenario)	Potential Discharge Volume (gallons)	Direction of Flow for Uncontained Discharge	Secondary Containment Method ³	Secondary Containment Capacity (gallons)
Bulk Storage Conta	niners and Mobile/Portable	Containers ⁴			
Oil-Filled Operatio	nal Equipment (e.g., hydrau	ulic equipment	t, transformers) ⁵		
Piping, Valves, etc.					
Product Transfer A	reas (location where oil is l	oaded to or fro	om a container, pi	pe or other piece of	equipment)
Other Oil-Handling	Areas of Oil-Filled Equip	ment (e.g., flow	w-through process	s vessels at an oil pro	oduction facility)

³ Use one of the following methods of secondary containment or its equivalent: (1) Dikes, berms, or retaining walls sufficiently impervious to contain oil; (2) Curbing; (3) Culverting, gutters, or other drainage systems; (4) Weirs, booms, or other barriers; (5) Spill diversion ponds; (6) Retention ponds; (7) Sorbent materials.

⁴ For storage tanks and bulk storage containers, the secondary containment capacity must be at least the capacity of the largest container plus additional capacity to contain rainfall or other precipitation.

⁵ For oil-filled operational equipment: Document in the table above if alternative measures to secondary containment {as described in §112.7(k)} are implemented at the facility.

Table G- 4.2 Disposal	
The following is a description of the methods of disposal of recovered materials in accordance with	
applicable legal requirements {§112.7(a)(3)(v)}:	
L	I
4. Inspections, testing, recordkeeping and Personnel training {§112.7(e) & (f), 112.8(c)(6), 112.12(c)(6)	}:
Table G-5 Inspections, Testing, Record keeping and Personnel Training	
An inspection and testing program is implemented for all aboveground storage containers and	
piping at this facility. {\\$112.8(c)(6) & 112.12(c)(6)}	

The following is a description of the inspection and testing program (e.g., reference to industry standard utilized, scope, frequency, method of inspection or test, and person conducting the inspection) for all aboveground storage containers and piping at the facility:			
Inspections, tests, and records are conducted in accordance with written procedures developed for			
the facility. Records of inspections and tests kept under usual and customary business practices will			
suffice for purpose of the paragraph. {\\$112.7(e)}			
A record of the inspections and tests are kept at the facility with the SPCC Plan for a period of three			
years. {§112.7(e)} [See Inspection Log and Schedule in Attachment 3.1] Inspections and tests are signed by the appropriate supervisor or inspector. {§112.7(e)}			
Personnel training and Discharge Prevention Procedures {§112.7(f)}			
Oil-handling personnel are trained in the operation and maintenance of equipment to prevent discharges; discharge procedure protocols; applicable pollution control laws, rules and regulations;			
general facility operations; and the contents of the facility SPCC Plan. {\\$112.7(f)}			
A person who reports to facility management is designated and accountable for discharge			
prevention. {\\$112.7(f)}:			
Name: Title:			
Discharge prevention briefings are conducted for oil-handling personnel annually to assure adequate understanding of the SPCC Plan for that facility. Such briefings highlight and describe past			
reportable discharges or failures, malfunctioning components, and any recently developed			
precautionary measures. {\$112.7(f)}			
[See Oil-Handling Personnel Training and Briefing Log in Attachment 3.4]			
5. Security (excluding oil production facilities) {\\$112.7(g)}:			
Table G-6 Implementation and Description of Security Measures			

Security measures are implemented at this facility to prevent unauthorized access to oil handling, processing, and storage areas.	
The following is a description of how you secure and control access to the oil handling, processing and storage areas; secure master flow and drain valves; prevent unauthorized access to starter controls on oil pumps; secure out-of-service and loading/unloading connections of oil pipelines; address the appropriateness of security lighting to both prevent acts of vandalism and assist in the discovery of discharges:	
6. Procedures for Discharge Discovery, Response and Cleanup {§112.7(a)(3)(iv) Table G-7 Description of Emergency Procedures and Notifications	
The following is a description of the immediate actions taken by facility personnel in the event of a discharge to navigable waters or adjoining shorelines. {§112.7(a)(3)(iv):	

7. Contact List {§112.7(a)(3)(vi)}:

Table G-8 Contact List			
Contact Organization/Person	Telephone Number		
National Response Center (NRC)	1-800-424-8802		
State OES Warning Center (CalEMA)			
US EPA			
Certified Unified Program Agency (CUPA)			
Cleanup Contractor(s):			
Key facility Personnel			
<u>Designated Person Accountable for Discharge Prevention:</u>	Office:		
	Emergency:		
	Office:		
	Emergency:		
	Office:		
	Emergency:		
	Office:		
	Emergency:		
Local OES			
Local Fire Department			
Local Police Department			
Hospital			
Other Federal, State or Local Agency			
Other Contact References (e.g., downstream water intakes or	neighboring facilities):		

8. NRC Notification Procedures $\{\S112.7(a)(4) \text{ and } (a)(5)\}$:

Table G-9 NRC Notifi	cation Procedure	
In the event of a discharge of oil to navigable waters or ad	ljoining shorelines, the following information	
identified in Attachment 4 will be provided to the Natio	nal Response Center immediately following	
identification of a discharge to navigable	waters or adjoining shorelines	
[See Discharge Notification Form in Attachment 4]: {§112.	7(a)(4)	
 The exact address or location and phone number 	 Description of all affected media; 	
of the facility;	 Cause of the discharge; 	
 Date and time of the discharge; 	• Any damages or injuries caused by the disch	ıarge
 Type of material discharged; 		
 Estimate of the total quantity discharged; 	• Actions being used to stop, remove, and miti	igate
 Estimate of the total quantity discharged to 	the effects of the discharge;	
navigable waters;	• Whether an evacuation may be needed; and	
 Source of discharge; 	• Names of individuals and/or organizations w	vho
	have also been contacted.	

9. SPCC Spill Reporting Requirements (Report within 60 days) {§112.4}:

Submit information to the EPA Regional Administrator (RA) and the appropriate agency or agencies in charge of oil pollution control activities in the State in which the facility is located within 60 days from one of the following discharge events:

- 1. a single discharge of more than 1,000 U.S. gallons of oil to navigable waters or adjoining shorelines or
- 2. Two discharges to navigable waters or adjoining shorelines each more than 42 U.S. gallons of oil occurring within any twelve month period.

You must submit the following information to the RA:

- (1) Name of the facility;
- (2) Your name;
- (3) Location of the facility;
- (4) Maximum storage or handling capacity of the facility and normal daily throughput;
- (5) Corrective action and countermeasures you have taken, including a description of equipment repairs and replacements;
- (6) An adequate description of the facility, including maps, flow diagrams, and topographical maps as necessary;
- (7) The cause of the reportable discharge, including a failure analysis of the system or subsystem in which the failure occurred; and
- (8) Additional preventive measures you have taken or contemplated to minimize the possibility of recurrence.

NOTE: Complete one of the following sections (A, B, or C) as appropriate for the facility type.

A. Onshore Facilities (excluding production) {§112.8(b) and (d), 112.12(b) and (d)}:

The owner or operator must meet the general rule requirements as well as requirements under this section. Note that not all provisions may be applicable to all owners/operators. For example, a facility may not maintain completely buried metallic storage tanks installed after January 10, 1974, and thus would not have to abide by requirements in §112.8(c)(4) and 112.12(c)(4), listed below. In cases where a provision is not applicable, write "N/A".

Table G-10.1 General Rule Requirements for Onshore Facilities		
Drainage from diked storage areas is restrained by valves to prevent a discharge into the drainage system		
or facility effluent treatment system, except where facility systems are designed to control such		
discharge. {§112.8(b)(1) and 112.12(b)(1)}		
Valves of manual, open-and-closed design are used for the drainage of diked areas. {\$112.8(b)(2) and		
112.12(b)(2)}		
The containers at the facility are compatible with materials stored and conditions of storage such as		
pressure and temperature. {§112.8(c)(1) and 112.12(c)(1)}		
Facility drainage systems from undiked areas with a potential for a discharge are designed to flow into		
ponds, lagoons, or catchment basins to retain oil or return it to the facility. Catchment basins are not		
located in areas subject to periodic flooding. {§112.8(b)(3)}		
<u> </u>		
If facility drainage is not engineered as in (b)(3) above, the facility will equip the final discharge of all		
ditches inside the facility with a diversion system that would, in the event of an uncontrolled discharge,		
retain oil in the facility. {§112.8(b)(4)}		
If facility drainage waters are treated in more than one treatment unit and such treatment is continuous,		
and pump transfer is needed, provide two "lift" pumps and permanently install at least one of the pumps.		
Facility must engineer drainage systems to prevent a discharge as described in §112.1(b) in case there is		
an equipment failure or human error at the facility. {§112.8(b)(5)}		
All facility bulk storage tank installations (including mobile or portable oil storage containers) will		
provide a secondary means of containment for the entire capacity of the largest single container and		
sufficient freeboard to contain precipitation. Diked areas are sufficiently impervious to contain		
discharged oil. {§112.8(c)(2) & (c)(11)}		
If uncontaminated rainwater from diked areas drains into a storm drain or open watercourse the following		
procedures will be implemented at the facility: {§112.8(c)(3) and 112.12(c)(3)}		
Bypass valve is normally sealed closed.		
• Retained rainwater is inspected to ensure that its presence will not cause a discharge to		
navigable waters or adjoining shorelines.		
Bypass valve is opened and resealed under responsible supervision.		
Adequate records of drainage are kept [See Dike Drainage Log in Attachment 3.3].		
For completely buried metallic tanks installed on or after January 10, 1974 at this facility: {§112.8(c)(4)		
and 112.12(c)(4)}		
• Tanks have corrosion protection with coatings or cathodic protection compatible with local soil		
conditions.		
Regular leak testing is conducted.		
For partially buried or bunkered metallic tanks: {\\$112.8(c)(5) and 112.12(c)(5)}		
Tanks have corrosion protection with coatings or cathodic protection compatible with local soil		
conditions.		
Each aboveground container is tested or inspected for integrity on a regular schedule and whenever		
material repairs are made. Scope and frequency of the inspections and inspector qualifications are in		
accordance with industry standards. Container supports and foundations are regularly inspected.		
[See Inspection Log and Schedule and Bulk Storage Container Inspection Schedule in Attachments 3.1		
and 3.2] {§112.8(c)(6) and 112.12(c)(6)(i)}		
Outsides of containers are frequently inspected for signs of deterioration, discharges, or accumulation of		
oil inside diked areas. [See Inspection Log and Schedule in Attachment 3.1] {§112.8(c)(6) and		
112.12(c)(6)}		
For bulk storage containers that are subject to 21 CFR part 110 which are shop-fabricated, constructed of		
austenitic stainless steel, with manhole and have no external insulation, formal visual inspection is		
conducted on a regular schedule. Appropriate qualification for personnel performing tests and inspections	1	

are documented. [See Inspection Log and Schedule and Bulk Storage Container Inspection Schedule in Attachments 3.1 and 3.2] {§112.8(c)(6)(ii)}	
Each container is provided with a system or documented procedure to prevent overfills for the container,	
Describe:	
Describe.	
Facility will control leakage through defective internal heating coils by monitoring the steam return and	
exhaust lines for contamination from internal heating coils that discharge into an open watercourse, or	
pass the steam return or exhaust lines through a settling tank, skimmer, or other separation or retention	_
system. {§112.8(c)(7)}	
System: (3112.0(C)(7))	
Each container installed at the facility must be engineered to avoid discharges. The facility must provide	
at least one of the following devices and they must be tested regularly to ensure proper operation	
{§112.8(c)(8)}:	
High liquid level alarms with an audible or visual signal at a constantly attended operation or	Ш
surveillance station.	_
High liquid level pump cutoff devices set to stop flow at a predetermined container content	
level.	
Direct audible or code signal communication between the container gauger and the pumping	
station.	
A fast response system for determining the liquid level of each bulk storage container such as	
digital computers, telepulse, or direct vision gauges. A person must be present to monitor	_
digital computers, telepuise, of direct vision gauges. A person must be present to mointor	
gauges and the overall filling of hulk storage containers	
gauges and the overall filling of bulk storage containers.	
Visible discharges which result in a loss of oil from the container, including but not limited to seams,	
Visible discharges which result in a loss of oil from the container, including but not limited to seams, gaskets, piping, pumps, valves, rivets, and bolts are promptly corrected and oil in diked areas are	
Visible discharges which result in a loss of oil from the container, including but not limited to seams, gaskets, piping, pumps, valves, rivets, and bolts are promptly corrected and oil in diked areas are promptly removed. {\$112.8(c)(10) and 112.12(c)(10)}	
Visible discharges which result in a loss of oil from the container, including but not limited to seams, gaskets, piping, pumps, valves, rivets, and bolts are promptly corrected and oil in diked areas are promptly removed. {§112.8(c)(10) and 112.12(c)(10)} Properly design pipe supports to minimize abrasion and corrosion and allow for expansion and	
Visible discharges which result in a loss of oil from the container, including but not limited to seams, gaskets, piping, pumps, valves, rivets, and bolts are promptly corrected and oil in diked areas are promptly removed. {\$112.8(c)(10) and 112.12(c)(10)}	
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Visible discharges which result in a loss of oil from the container, including but not limited to seams, gaskets, piping, pumps, valves, rivets, and bolts are promptly corrected and oil in diked areas are promptly removed. {§112.8(c)(10) and 112.12(c)(10)} Properly design pipe supports to minimize abrasion and corrosion and allow for expansion and contraction. {§112.8(d)(3)} All facility piping installed or replaced on or after August 16, 2002 will have protective wrapping and coating and meet the corrosion protection standards for piping under CFR part 280 or a State program approved under part 281. {§112.8(d)(1)} Cap or blank-flange the terminal connection at the transfer point and mark it as to origin when piping is	
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Visible discharges which result in a loss of oil from the container, including but not limited to seams, gaskets, piping, pumps, valves, rivets, and bolts are promptly corrected and oil in diked areas are promptly removed. {§112.8(c)(10) and 112.12(c)(10)} Properly design pipe supports to minimize abrasion and corrosion and allow for expansion and contraction. {§112.8(d)(3)} All facility piping installed or replaced on or after August 16, 2002 will have protective wrapping and coating and meet the corrosion protection standards for piping under CFR part 280 or a State program approved under part 281. {§112.8(d)(1)} Cap or blank-flange the terminal connection at the transfer point and mark it as to origin when piping is	

Integrity and leak testing are conducted on buried piping at the time of installation, modification, construction, relocation, or replacement. [See Inspection Log and Schedule in Attachment 3.1] {§112.8(d)(4) and 112.12(d)(4)}	
Warn all vehicles entering the facility to be sure that no vehicle will endanger aboveground piping or	
other oil transfer operations. $\{\S112.8(d)(5)\}$	
Table G-10.2 Facility Tank Car and Tank Truck Loading/Unloading Rack (excluding offshore facilities, farms, and oil production facilities) {§112.7(h)}:	
Where loading/unloading rack drainage does not flow into a catchment basin or treatment facility designed to handle discharges, the facility will use a quick drainage system for tank car or tank truck loading/unloading racks. The facility will design all containment systems to hold at least the maximum capacity of a tank car or tank truck loaded or unloaded at the facility.	
The facility will provide an interlocked warning light or physical barrier system, warning signs, wheel chocks or vehicle brake interlock system in the area adjacent to a loading/unloading rack, to prevent vehicles from departing before complete disconnection of flexible or fixed oil transfer lines.	
Prior to filling and departure of any tank car or tank truck at the facility, employees will closely inspect for discharges at the lower most drain and all outlets of such vehicles, and if necessary, ensure that they are tightened, adjusted, or replaced to prevent liquid discharge while in transit.	
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Table G-10.3 Field Constructed Above Ground Containers {§112.7(i)}:	
If a field-constructed aboveground container at the facility undergoes a repair, alteration, reconstruction,	
or a change in service that might affect the risk of a discharge or failure due to brittle fracture or other	ш
catastrophe, or has discharged oil or failed due to brittle fracture failure or other catastrophe, the facility	
will evaluate the container for risk of discharge or failure due to brittle fracture or other catastrophe, and	
as necessary, take appropriate action.	

Attachment 1 – Five Year Review and Technical Amendment Logs

Attachment 1.1 – Five Year Review Log

I have completed a review and evaluation of the SPCC Plan for the facility, and will/ will not amend this Plan as a result.

			nd Evaluation of SPCC Plan for Facility
Review	Plan Am		
Date	Will Amend	Will Not Amend	Name and signature of person authorized to review this Plan

Attachment 1.2 – Technical Amendment Log

Any technical amendments to this Plan will be re-certified in accordance with Section I of this Plan template.

	Review Date Description of Technical Amendment Description of Technical Amendment Name and signature of person certifying this technical amendment						
Review Date	Description of Technical Amendment	Name and signature of person certifying this technical amendment					

Attachment 2 - Oil Spill Contingency Plan and Checklist

An oil spill contingency plan and written commitment of resources is required for:

- Flowlines and intra-facility gathering lines at oil production facilities and
- Qualified oil-filled operational equipment which has no secondary containment.

An oil spill contingency plan meeting the provisions of 40 CFR part 109, as described below, and a	
written commitment of manpower, equipment and materials required to expeditiously control and	
remove any quantity of oil discharged that may be harmful is attached to this Plan.	

Complete the checklist below to verify that the necessary operations outlined in 40 CFR part 109 – Criteria for State, Local and Regional Oil Removal Contingency Plans – have been included.

Table G-15 Development and Implementation Criteria for State, Local and Regional						
Oil Removal Contingency Plans ^a Checklist (§109.5)						
(a) Definition if the authorities, responsibilities and duties of all persons, organizations or agencies where the support of the authorities are duties of all persons, organizations or agencies where the support of the authorities are duties of all persons, organizations or agencies where the support of the authorities are duties of all persons, organizations or agencies where the support of the authorities are duties of all persons are duties of the support of the authorities are duties of the support of the	nich					
are to be involved in planning or directing oil removal operations.						
(b) Establishment of notification procedures for the purpose of early detection and timely notification	ı of					
an oil discharge including:						
 The identification of critical water use areas to facilitate the reporting of and response to discharges. 	oil 🗆					
(2) A current list of names, telephone numbers and addresses of the responsible persons (valternates) and organizations to be notified when an oil discharge is discovered.	with					
(3) Provisions for access to a reliable communications system for timely notification of an discharge, and the capability of interconnection with the communication systems establis under related oil removal contingency plans, particularly State and National Plans (e.g. NCP	hed Ohed					
(4) An established prearranged procedure for requesting assistance during a major disaster or w the situation exceed the response capability of the State, local or regional authority.	hen					
(c) Provisions to assure that full resource capability is known and can be committed during an discharge situation including:	oil 🗆					
(1) The identification and inventory of applicable equipment, materials and supplies wh	nich					
available locally and regionally.						
(2) An estimate of the equipment, materials and supplies which would be required to remove maximum discharge to be anticipated.	the					
(3) Development of agreements and arrangements in advance of an oil discharge for acquisition of equipment, materials and supplies to be used in responding to such a discharge						
(d) Provisions for well defined and specific actions to be taken after discovery and notification of an						
discharge including:						
(1) Specification of an oil discharge response operating team consisting of trained, prepared available operating personnel.	and					
(2) Predesignation of a properly qualified oil discharge response coordinator who is charged the responsibility and delegated commensurate authority for directing and coordinate response operations and who knows how to request assistance from Federal authority operating under existing national and regional contingency plans.	ting					
(3) A preplanned location for an oil discharge response operation center and a relia communication system for directing the coordinated overall response operations.	able					
(4) Provisions for varying degrees of response effort depending on the severity of the oil dischar	rge.					
(5) Specification of the order of priority in which the various water uses are to be protected wh more than one water use may be adversely affected as a result of an oil discharge and wh response operations may not be adequate to protect all uses.	nere					
(6) Specific and well defined procedures to facilitate recovery of damages and enforcen measures as provided for by State and local statutes and ordinances.	nent					

^a The contingency plan must be consistent with all applicable State and local plans, Area Contingency Plans, and the National Contingency Plan (NCP).

Attachment 3 – Inspections, Dike Drainage and Personnel Training Logs

Attachment 3.1 - Inspection Log and Schedule

Table G-16 Inspection Log and Schedule								
This log is	This log is intended to document compliance with §§112.6(a)(3)(iii), 112.8(c)(6), 112.8(c)(9), 112.8(d)(4),							
	112.9(b)(2), 112.9(c)(3), 112.9(d)(1), 112.9(d)(4), 112.12(c)(6), and 112.12(d)(4), as applicable.							
Date of	Container/ Piping/	Describe Scope (or cite	Observations	Name/	Records Maintained			
Inspection	Equipment	Industry		Signature of Inspector	Separately ^a			
	Equipment	Standard)		Hispector	Separatery			

^aIndicate in the table above if records of facility inspections are maintained separately at this facility.

Attachment 3.2 – Bulk Storage Container Inspection Schedule – Onshore Facilities (excluding production):

To comply with integrity inspection requirements for bulk storage containers, inspect/test each shop-built aboveground bulk storage container on a regular schedule in accordance with a recognized container inspection standard based on the minimum requirements in the following table:

Table G-17 Bulk Storage Container Inspection Schedule				
Container Size and Design Specification	Inspection Requirement			
Portable containers {including drums, totes, and intermodal bulk containers (IBC)}	Visually inspect monthly for signs of deterioration, discharges or accumulation of oil inside diked areas			
55 to 1,100 U.S. gallons with sized secondary containment 1,101 to 5,000 U.S. gallons with sized secondary containment and a means of leak detection ^a	Visually inspect monthly for signs of deterioration, discharges or accumulation of oil inside diked areas, plus any annual inspection elements per industry inspection standards			
1,101 to 5,000 U.S. gallons with sized secondary containment and no method of leak detection ^a	Visually inspect monthly for signs of deterioration, discharges or accumulation of oil inside diked areas, plus any annual inspection elements and other specific integrity tests that may be required per industry inspection standards			

^aExamples of leak detection include, but are not limited to, double-walled tanks and elevated containers where a leak can be visually identified.

Attachment 3.3 – Dike Drainage Log

			Table G-18	B Dike Drainas	ge Log	
Date	Bypass valve sealed closed	Rainwater inspected to be sure no oil (or sheen) is visible	Open bypass valve and reseal it following drainage	Drainage activity supervised	Observations	Signature of inspector
	 					
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	<u> </u>					
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Attachment 3.4 – Oil-handling Personnel Training and Briefing Log

Table G-19 Oil-Handling Personnel Training and Briefing Log						
Date	Description/Scope	Attendees				

Attachment 4 – Discharge Notification Form

In the event of a discharge of oil to navigable waters or adjoining shorelines, the following information will be provided to the National Response Center [also see the notification information provided in Section 7 of the Plan]:

	rmation Provided to the Na	ational Response Cen	ter in the Event (of a Discharge
Discharge/Discovery Dat	e	Time		
Facility Name				
Facility Location (Address/Lat-Long/ Sect Township, Range)				
Name of Reporting Indiv		Telephon	ie#	
Type of Material Dischar	ged	Estimated Qu	antity Discharged	l
		gallo	ns barrels	
Source of the Discharge:		Media affe	specify)	
Actions Taken:				
Damage or Injuries?	No Yes (specify)	Evacuation Need	ed? No '	Yes (specify)
Organizations and Individuals Contacted	□ National Response □ Cleanup Contractor □ Facility Personnel □ Facility Personnel □ Federal Agency □ State Agency (EMA Westate Agency) □ State Agency □ State Agency □ Local Agency □ Local Agency □ Other □ Other □ Other	800-424-8802 Varning	Date:	Time:
	Other		Date:	Time: